



USA:(561) 330-9300

www.thermbond.com
STELLAR MATERIALS INCORPORATED

EU:+31 (10) 2460264

ENGLISH

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FORMULA 9-G

Thermbond Refractories use the patented Stellar Binder System™ for easy and accurate mixing, controlled setting, fast dry-out and heat up, thermal shock resistance and other unique properties. Thermbond chemically bonds to existing fired refractories. CHARACTERISTICS: - Alumina - Silica - Dense - Fast Setting - Fast Curing -

PACKAGING		
Bag Weight*	60 lbs	27.2 kg
Jug Weight*	8 lbs	3.6 kg
Drum Weight*	400 lbs	181.4 kg
Unit Weight*	68 lbs	30.7 kg
Yield / Unit*	0.50 ft ³	0.014 m ³
Units / Ton*	29.59 short	32.61 metric
Board Feet / Unit*	6.0 bd ft	
Wet to Dry Ratio*	12.7% - 13.9%	
Liquid Activator	FORMULA	
Bags Per Pallet	48	
Drums Per Dry Pallet	1 (plus predampening jugs)*	

APPLICATION***	
Data based on	Gunning
Alternative Method***	Casting

BULK DENSITY**		
As Placed	135 lbs/ft ³	2162 kg/m ³
After 1500F (816C)	125 lbs/ft ³	2002 kg/m ³

MAXIMUM RECOMMENDED SERVICE TEMP**		
Hot Face	3000 F	1649 C

COMPRESSIVE STRENGTH**			
1500F (816C)	2500 psi	176 kg/cm ²	17 N/mm ²
2000F (1093C)	5000 psi	352 kg/cm ²	34 N/mm ²
2500F (1371C)	8000 psi	562 kg/cm ²	55 N/mm ²

PERMANENT LINEAR CHANGE**	
1500F (816C)	-0.20%
2000F (1093C)	-0.22%
2500F (1371C)	-0.30%

TYPICAL CHEMICAL ANALYSIS (After 1500F (816C))**	
Al ₂ O ₃	53.79%
SiO ₂	34.90%
Fe ₂ O ₃	0.95%
P ₂ O ₅	5.23%
Other	5.14%
Total	100.00%

THERMAL CONDUCTIVITY**		
600F (316C)	8.5 Btu-in/hr-ft ² -F	1.23 W/m K
1200F (649C)	9.1 Btu-in/hr-ft ² -F	1.31 W/m K
1800F (982C)	9.5 Btu-in/hr-ft ² -F	1.37 W/m K
2400F (1316C)	10.1 Btu-in/hr-ft ² -F	1.45 W/m K

COLD MODULUS OF RUPTURE**			
1500F (816C)	600 psi	42 kg/cm ²	4 N/mm ²
2000F (1093C)	1150 psi	81 kg/cm ²	8 N/mm ²
2500F (1371C)	2100 psi	148 kg/cm ²	14 N/mm ²

HOT MODULUS OF RUPTURE**			
1500F (816C)	2000 psi	141 kg/cm ²	14 N/mm ²

*Measures are approximate and may vary. For mixing partial units, contact Stellar Materials for specific wet-to-dry ratios. See Installation Guide for more detailed information.

**Test data shown are based on averages subject to normal variation on individual tests, and therefore should not be assumed to be maximum or minimum specifications.

Due to the unique nature of the Stellar binder system, test procedures vary slightly from ASTM. Documentation of these variations is available upon request.

***Application by alternative method may produce somewhat different results.